

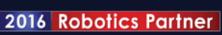


# YAMAHA Reference of the second second



Estratto Catalogo Yamaha Robot Vision System







A.T.T.I. Srl

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## iVY2 System

**Product Lineup** 

# ROBOT VISION iVY2 RCX340

Integrated Robot Vision System with "plug-and-play" simplicity Basic specifications have been dramatically enhanced while retaining the current iVY system's ease of use.



# Simplicity

Setup is completed as little as eight minutes after power-on.

Auto-calibration makes setup easy.

# Sophistication

With up to five million pixels, a variety of workpieces can be supported.

Improve throughput to 100 CPM with conveyor tracking.

### **Assurance**

Comprehensive support covers everything from camera image acquisition to the operation of the gripper and robot.

With support that only the robot manufacturer can provide, you can relax.

## Basic specifications have been dramatically enhanced while retaining the current iVY system's ease of use.



support

Number of registered types Increased to types

Previously 40 types

**Shorter search time** Approximately

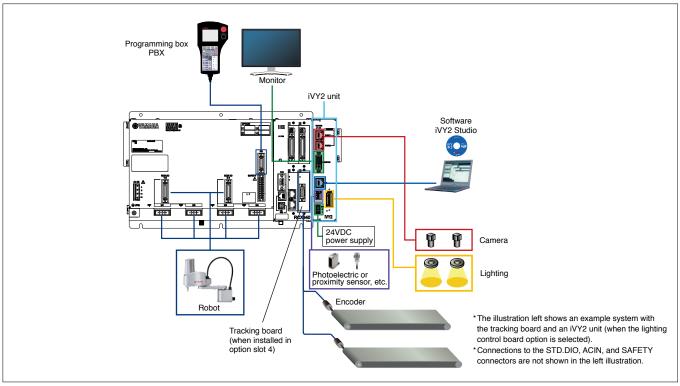
Longer cables usable Cables can be as long as

**Monitoring Monitor** output is provided

Previously 9.5 m

Enables operating status to be monitored without a PC

#### iVY2 System configuration illustration



#### POINT 1

#### Various application examples

- Labeling device (affixing labels to food packages)
- Sealant touch-up (engine block sealant)
- Screw attachment position detection (television panel screw attachment)
- **Position compensation** with upward-facing camera (installing irregularly-shaped parts on a circuit board)



- Industry: food
- Robot used: YK500TW omnidirectional robot

Even if the incoming workpieces are irregularly spaced or positioned, labels can be affixed at the same position.



- Industry: automotive
- Robot used: SXYX Cartesian robot

Even if the workpiece is skewed from its correct position, the skew and angle are detected, and the application path is automatically compensated.



- Industry: electronics
- Robot used: NXY Cartesian robot Robot used:

Hole position is detected, and screws are fastened accurately.



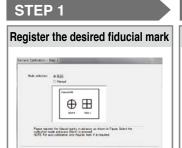
- Industry: electronics
- - YK150XG SCARA robot

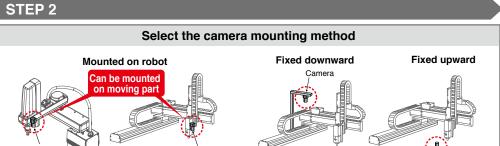
The roughly-positioned circuit board connector is picked up, the upward-facing camera is used to apply position compensation, and the part is mounted directly and the part is mounted directly and the size of th

#### **Auto-calibration**

Easily complete high-precision calibration just by following a wizard! Even if equipment becomes misaligned, execute auto-calibration and resume operation.







#### POINT 3

#### Easy workpiece registration

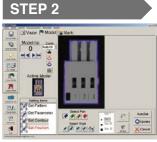
From image acquisition, registration takes just three steps.





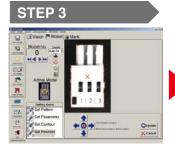
#### Capture images.

Put the workpiece within the camera field-of-view and specify an image capturing range.



#### Set the contour.

Contour is automatically extracted. Paint the necessary contour with a pen tool.



#### Register the detection position.

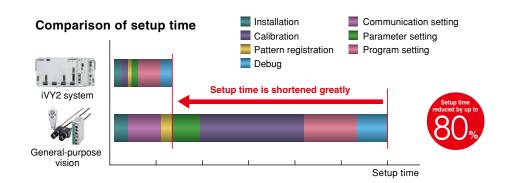
Specify the detection position with the mouse. Desired positions can be set

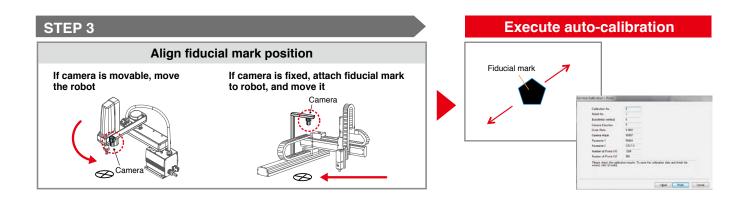


#### POINT 4

#### No need to make time-consuming connection settings. Dramatic reduction in setup time.

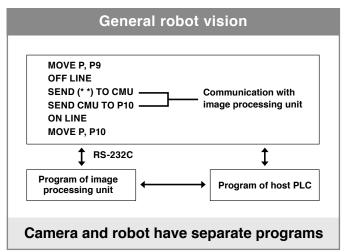
From image acquisition, registration takes just three steps.

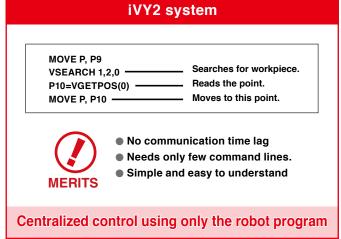




#### No need to create a coordinate conversion program.

Dedicated robot language for vision is provided.





#### POINT 6

#### Easy inter-operation with peripheral equipment

The same controller provides unified control of robot, gripper, and lighting.



#### POINT 7

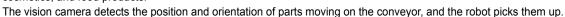
#### Also supports moving camera

Even if the camera is mounted on the robot, coordinates are automatically converted according to the robot's movement.

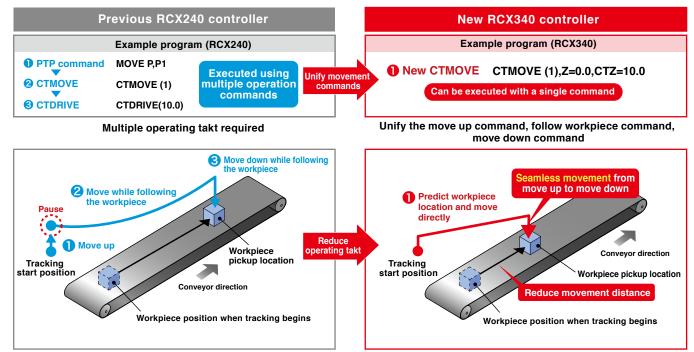


#### Conveyor tracking

Ideal for high-speed packaging arrangement high-speed transport of multiple types of items such as pharmaceuticals, cosmetics, and food products.

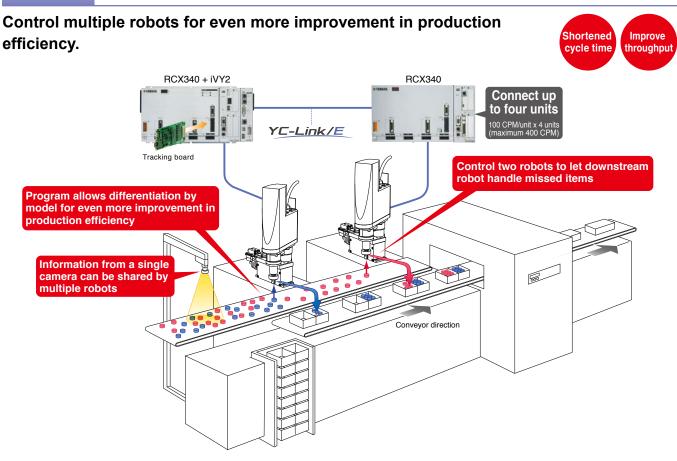






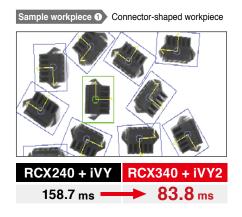
Operating conditions: YK500XG / payload 1 kg (total of workpiece and tool) / horizontal movement 250 mm / vertical movement 1 mm / conveyor speed 100 mm/sec

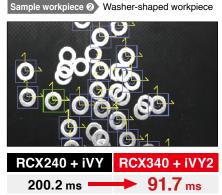
#### POINT 9



#### Approximately double the search speed (compared to previous model)

Even a large number of workpieces can be detected at high speed. The search speed is approximately double that of the previous model. This can be used for a wide variety of applications, including molded plastic parts or food items.







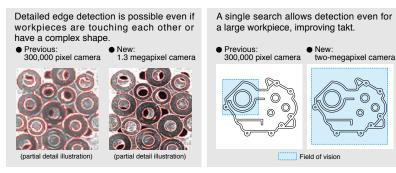
#### POINT 11

#### Support for five-megapixel cameras

(Choose from 300,000 pixel, 1.3 megapixel, and 2 megapixel, and 5 megapixel)

Stable workpiece detection

Decreased number of search detections



#### POINT 12

#### 254 types can be registered

Setup changes require only that part numbers be changed. Setup changes are easy.



#### POINT 13

#### Monitor output is provided

#### Monitor the operating status

Monitor the search status while making calibration settings or during automatic operation.

#### **Contents of output**

- · Selected type / Captured image
- · Search result (position, score, scale)
- Executed command
- · Time required by command

#### **Output method**

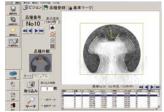
• DVI-I (supports digital monitor or analog monitor)

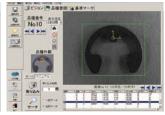
#### POINT 14

#### High-precision search even under low light

#### Edge search engine is built-in

Supports a variety of applications while being minimally affected by the external environment.





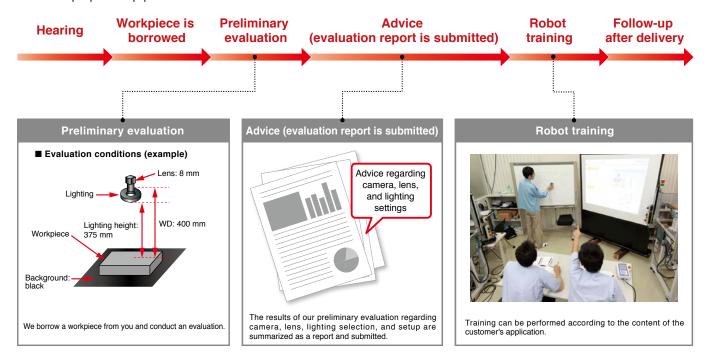
When lighting is sufficient

Accurate search even if lighting is insufficient

#### Preparatory evaluation and advice give you peace of mind

We borrow the workpiece from you, evaluate it, and submit an evaluation report.

In addition, we draw on our wealth of experience and evaluation results to provide advice and training regarding selection and installation of robots and peripheral equipment.



#### POINT 16

#### Choose freely from Yamaha's lineup of robots

A low-cost and convenient robot vision system can be constructed using the models that are optimal for the customer's application.





# Option

# iVY2 System

Applicable controllers ► RCX340

#### Robot with image processing functions

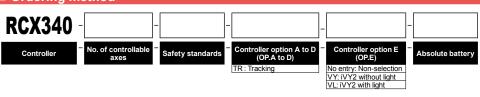
Integrated Robot Vision System with "plug-and-play" simplicity.

Basic specifications have been dramatically enhanced while retaining the current iVY system's ease of use.



#### Main functions ▶ P.70

#### ■ Ordering method



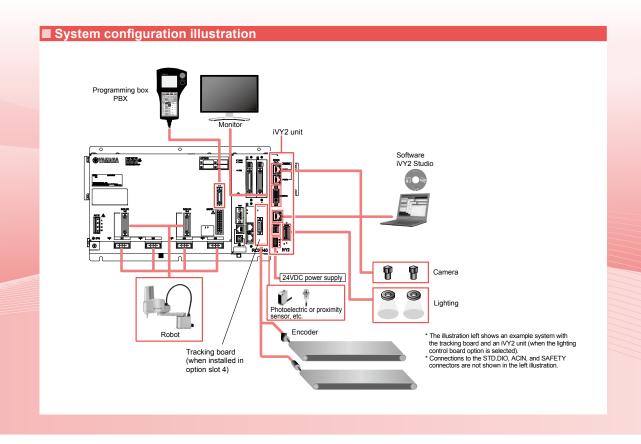
Note. For details on the various selection items, refer to P.521

#### ■ Basic specifications

#### Robot vision basic specifications

	Ite	m	iVY2 unit		
	Applicat	ole controllers	RCX340		
	Number of screen pixels		648(H) × 494(V) (300,000 pixels, VGA) 1280(H) × 966(V) (1,300,000 pixels, SXGA) 1624(H) × 1236(V) (2,000,000 pixels, UXGA) 2592(H) × 1944(V) (5,000,000 pixels, QSXGA)		
	Model se	etting capacity	254 models		
	Number	of connectable cameras	Max. 2 cameras		
Basic specifications	Connect	table camera	GigE camera (VGA, SXGA, UXGA) PoE: IEEE802.3af 1 ch up to 7W		
specifications.	External	interface	Ethernet (1000BASE-T) Note. For setting and monitor operations		
	External monitor output		DVI-I Note. Also usable with an analog monitor by using a conversion adaptor. Monitor resolution: 1024 × 768		
	Power supply		DC24V +/-10% 1.5A Max.		
	Dimensions		W45 × H195 × D130 (iVY2 unit only)		
	Weight		0.8kg (iVY2 unit only, when the lighting control board option is selected)		
Search method			Edge search (correlated edge filter, Sobel filter)		
Image	Trigger r	node	S/W trigger, H/W trigger		
capturing	External	trigger input	2 points		
Function			Position detection, automatic point data generation		
Camera installa	tion positi	ion	Fixed to the fixed camera (up, down) or robot (Y-axis, Z-axis).  Perpendicular to the workpiece to be captured.		
Setting support function			Calibration, image save function, model registration <sup>Note</sup> , fiducial mark registration <sup>Note</sup> , monitor function <sup>Note</sup> Note. IVY2 Studio function (requires a Windows PC)		
		Number of connectable lighting units	Max. 2 lighting units		
		Modulated light format	PWM modulated light control (0 to 100%), PWM frequency switchable 62.5 kHz/125 kHz		
Lighting control of		Modulated light format	Continuous light, strobe light (follows camera exposure)		
	Options	Lighting power input	12VDC or 24VDC (external supply shared by both channels)		
		Lighting output	For 12VDC supply: Total of less than 40W for both channels. For 24VDC supply: Total of less than 80W for both channels.		

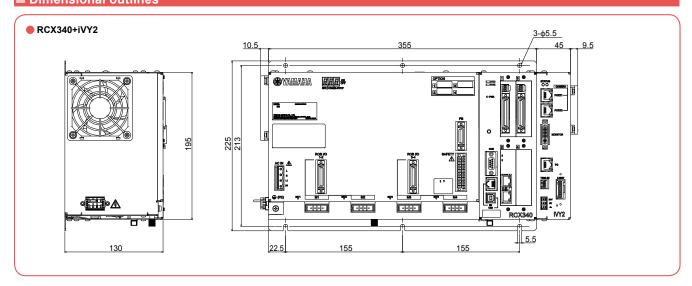




#### Tracking board basic Specifications

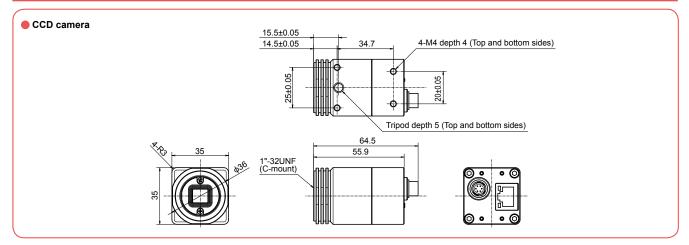
- · · · · ·		
	Item	Tracking board
	Applicable controllers	RCX340
	Number of connected encoders	Up to 2 units.
	Encoder power supply	5VDC (2 counters total 500 mA or less) (Supplied from controller)
	Applicable encoder	26LS31/26C31 or equivalent line driver (RS-422 compliance).
Basic specifications	Input phase	$A, \overline{A}, B, \overline{B}, Z, \overline{Z}$
Specifications	Max. response frequency	2MHz or less
	Counter	0 to 65535
	Multiplier	4x
	Other	With disconnection detection function

#### ■ Dimensional outlines

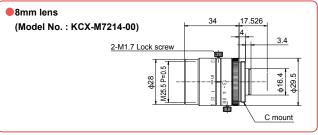


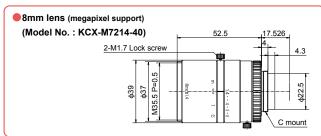
#### iVY2 System

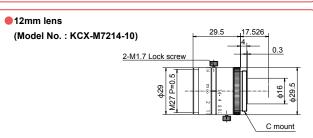
#### ■ Dimensional outlines

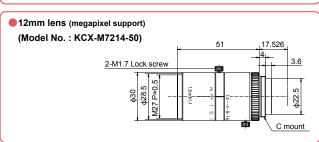


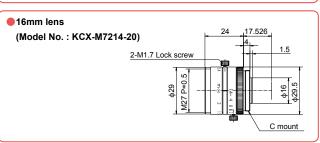
#### ■ Lenses

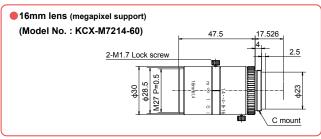


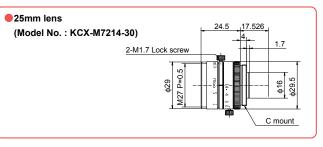


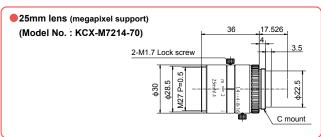












#### ■ Lens characteristics

		Focal length [mm]	Aperture value [F No.]	Angle-of-vie	ew (degrees)	Angle-of-vie	Closest approach distance [m]	
Lens	Model			KCX-M6541-00 (30	nch sensor 0,000 pixel camera) 00,000 pixel camera)	With 1/1.8 inch sensor KCX-M6541-20 (2,000,000 pixel camera)		
				Vertical	Horizontal	Vertical	Horizontal	E3
8mm	KCX-M7214-00	8	F1.3-CLOSE	25.21	33.2	37.08	47.59	0.2
12mm	KCX-M7214-10	12	F1.4-CLOSE	16.48	21.86	24.51	31.88	0.3
16mm	KCX-M7214-20	16	F1.4-CLOSE	12.57	16.71	18.77	24.51	0.4
25mm	KCX-M7214-30	25	F1.4-CLOSE	8.18	10.89	12.25	16.06	0.5
8mm (megapixel support)	KCX-M7214-40	8	F1.4-F16	25.36	33.4	37.3	47.86	0.1
12mm (megapixel support)	KCX-M7214-50	12	F1.4-F16	16.65	22.08	24.76	32.2	0.1
16mm (megapixel support)	KCX-M7214-60	16	F1.4-F16	12.68	16.85	18.92	24.72	0.1
25mm (megapixel support)	KCX-M7214-70	25	F1.4-F16	8.24	10.97	12.33	16.16	0.15
12mm (megapixel support) 16mm (megapixel support)	KCX-M7214-50 KCX-M7214-60 KCX-M7214-70	12 16 25	F1.4-F16 F1.4-F16 F1.4-F16	16.65 12.68	22.08 16.85	24.76 18.92	32.2 24.72	0.1

Note. This table shows the angle-of-view for Yamaha's standard lenses. If the angle-of-view is greater, there might be more distortion at the edge of the image.

#### ■ Angle-of-view size, WD, and magnification when close-up ring is used

Close-up						Le	ns				
ring [mm]				8 mm KCX-M7214-00		12 mm KCX-M7214-10		16 mm KCX-M7214-20		25 mm KCX-M7214-30	
		WD [mm]	200		300		400		5	00	
None	Angle-of-view size	KCX-M6541-00 (300,000 pixels)	96.2 ×	126.2	91.4 ×	119.9	91.4 ×	119.9	71.7	× 94.1	
	X×Y	KCX-M6541-10 (1,300,000 pixels)	95.4 × 126.4		90.6	× 120	90.6	× 120	71.1	× 94.2	
	[mm]	KCX-M6541-20 (2,000,000 pixels)	143.2	× 188.1		178.7		178.7		× 140.1	
	Op	otical magnification	0.0			)40		040		051	
		WD [mm]	69.5	118.6	143	296.8	222	524.1	358.5	1269.4	
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)	36.6 × 48	59 × 77.4	45.7 × 60	91.4 × 119.9	51.5 × 67.6	118 × 154.7	51.5 × 67.6	182.8 × 239.8	
0.5		KCX-M6541-10 (1,300,000 pixels)	36.3 × 48	58.5 × 77.5	45.3 × 60	90.6 × 120	51.1 × 67.7	116.9 × 154.9	51.1 × 67.7	181.1 × 240	
	[mm]	KCX-M6541-20 (2,000,000 pixels)	54.4 × 71.5	87.8 × 115.3	68 × 89.4	136 × 178.7	76.6 × 100.7	175.5 × 230.5	76.6 × 100.7	271.9 × 357.3	
	Op	otical magnification	0.100	0.062	0.080	0.040	0.071	0.031	0.071	0.020	
		WD [mm]	38.7	53.8	91.3	142.3	152	257.1	280.8	635.9	
	X × Y [mm]	KCX-M6541-00 (300,000 pixels)	22.6 × 29.6	29.5 × 38.7	30.5 × 40	45.7 × 60	36.2 × 47.5	60 × 78.7	40.2 × 52.7	91.4 × 119.9	
1.0		KCX-M6541-10 (1,300,000 pixels)	22.4 × 29.7	29.3 × 38.8	30.2 × 40	45.3 × 60	35.9 × 47.6	59.4 × 78.7	39.9 × 52.8	90.6 × 120	
		KCX-M6541-20 (2,000,000 pixels)		43.9 × 57.7	45.4 × 59.6	68 × 89.4		89.2 × 117.2	59.8 × 78.6	136 × 178.7	
	Optical magnification		0.162	0.124	0.120	0.080	0.101	0.061	0.091	0.040	
	WD [mm]				65.4	90.8	114.5	168.1	230.9	424.7	
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)			22.8 × 29.8	30.3 × 39.7	27.7 × 36.4	39.8 × 52.2	33 × 43.2	61 × 80	
1.5		KCX-M6541-10 (1,300,000 pixels)			22.5 × 29.9	30 × 39.7	27.5 × 36.4	39.4 × 52.2	32.7 × 43.3	60.4 × 80	
		KCX-M6541-20 (2,000,000 pixels)			33.8 × 44.4	45 × 59.1	41.2 × 54.2	59.2 × 77.7	49 × 64.4	90.7 × 119.1	
	Optical magnification				0.161	0.121	0.132	0.092	0.111	0.060	
		WD [mm]			50	65.1	91.2	123.6	196.3	319.1	
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)			18.2 × 23.9	22.8 × 29.8	22.6 × 29.6	30 × 39.4	28.2 × 36.9	46.3 × 60.7	
2.0	X×Y	KCX-M6541-10 (1,300,000 pixels)			18.1 × 23.9	22.5 × 29.9		29.7 × 39.4	27.9 × 37	45.9 × 60.8	
	[mm]	KCX-M6541-20 (2,000,000 pixels)			27.1 × 35.6	33.8 × 44.4	33.6 × 44.2	44.6 × 58.6	41.9 × 55	68.9 × 90.5	
	0	Optical magnification			0.201	0.161	0.162	0.122	0.130	0.079	
		WD [mm]							104.2	129	
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)							14.7 × 19.2	18.4 × 24.1	
5.0		KCX-M6541-10 (1,300,000 pixels)							14.5 × 19.2	18.3 × 24.2	
		KCX-M6541-20 (2,000,000 pixels)							21.8 × 28.6	27.4 × 36	
	10	otical magnification							0.250	0.199	

Note. WD is the lens tip reference.

Close-up						Le	ns			
ring [mm]			8 mm lens for megapixel KCX-M7214-40		12 mm lens for megapixel KCX-M7214-50		16 mm lens for megapixel KCX-M7214-60		25 mm lens for megapixel KCX-M7214-70	
		WD [mm]	10	00	10	00	100		1	50
None	Angle-of-view size	KCX-M6541-00 (300,000 pixels)	52.3	52.3 × 68.5		× 48	26.9	× 35.3	24.6	× 32.2
	X×Y	KCX-M6541-10 (1,300,000 pixels)	51.8	68.6	36.3	× 48	26.7	× 35.3	24.4	× 32.3
	[mm]	KCX-M6541-20 (2,000,000 pixels)	77.7 ×		54.4	× 71.5		52.6	36.5	× 48
	Op	ptical magnification	0.0			100		136		149
		WD [mm]	46	113.6	66.1	283.2	77.8	505.4	130.3	1232.2
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)	27.7 × 36.4	58.1 × 76.2	25.4 × 33.3	89.2 × 117	22.1 × 28.9	118 × 154.7	21.7 × 28.4	182.8 × 239.8
0.5	X×Y	KCX-M6541-10 (1,300,000 pixels)	27.5 × 36.4	57.5 × 76.2	25.2 × 33.4	88.4 × 117.1	21.9 × 29	116.9 × 154.9	21.5 × 28.5	181.1 × 240
		KCX-M6541-20 (2,000,000 pixels)	41.2 × 54.2	86.4 × 113.5	37.8 × 49.7	132.7 × 174.3	32.8 × 43.1	175.5 × 230.5	32.2 × 42.3	271.9 × 357.3
	Op	ptical magnification	0.132	0.063	0.144	0.041	0.166	0.031	0.169	0.020
		WD [mm]			47.2	131.9	62.6	243	114.6	607.2
	[mm]	KCX-M6541-00 (300,000 pixels)			19.8 × 26	45.2 × 59.2	18.6 × 24.4	59 × 77.4	19.4 × 25.4	91.4 × 119.9
1.0		KCX-M6541-10 (1,300,000 pixels)			19.6 × 26	44.8 × 59.3	18.4 × 24.4	58.5 × 77.5	19.2 × 25.4	90.6 × 120
		KCX-M6541-20 (2,000,000 pixels)			29.4 × 38.7	67.2 × 88.3	27.7 × 36.3	87.8 × 115.3	28.8 × 37.9	136 × 178.7
	Optical magnification				0.185	0.081	0.197	0.062	0.189	0.040
	WD [mm]				35.2	81.4	51.5	155.5	102	398.9
	, ,				16.3 × 21.4	32.7 × 42.9	16.1 × 21.1	39.4 × 51.6	17.5 × 23	61 × 80
1.5		KCX-M6541-10 (1,300,000 pixels)			16.1 × 21.4	32.4 × 42.9	15.9 × 21.1	39 × 51.7	17.4 × 23	60.4 × 80
		KCX-M6541-20 (2,000,000 pixels)			24.2 × 31.8	48.6 × 63.8	23.9 × 31.4	58.5 × 76.9	26.1 × 34.2	90.7 × 119.1
	Optical magnification				0.225	0.112	0.228	0.093	0.209	0.060
		WD [mm]			26.9	56.2	43	111.7	91.5	294.7
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)			13.8 × 18.1	22.5 × 29.5	14.2 × 18.6	29.8 × 39	16 × 21	45.7 × 60
2.0		KCX-M6541-10 (1,300,000 pixels)			13.7 × 18.1	22.3 × 29.5	14 × 18.6	29.5 × 39.1	15.9 × 21	45.3 × 60
	[mm]	KCX-M6541-20 (2,000,000 pixels)			20.5 × 26.9	33.4 × 43.9	21 × 27.6	44.3 × 58.1	23.8 × 31.3	68 × 89.4
	01	ptical magnification			0.266	0.163	0.259	0.123	0.229	0.080
		WD [mm]							53.9	107.2
	Angle-of-view size	KCX-M6541-00 (300,000 pixels)							10.5 × 13.8	18.3 × 24
5.0		KCX-M6541-10 (1,300,000 pixels)							10.4 × 13.8	18.2 × 24
		KCX-M6541-20 (2,000,000 pixels)							15.6 × 20.5	27.2 × 35.8
	O	ptical magnification							0.349	0.200

Note. The above table shows the field of view when the standard lens and close-up ring are used. (Closest distance value is shown in No Close-up Ring column).

Note. If a close-up ring is not used, a WD less than the value shown in this table cannot be used.

Note. If a close-up ring is used, only WD in the region of this value can be used.

Note. Values in this table are for reference only; Actual values may vary.

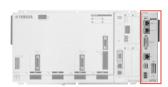
# **Accessories and part options**

## iVY2 System

#### ■ Standard accessories

#### iVY2 unit

The iVY2 unit adds robot vision to the RCX340 robot controller.



	No lighting	KCX-M4400-V0
Model		KCX-M4400-L0

#### iVY2 unit accessories

Name	Individual model
Camera trigger input cable connector	KX0-M657K-00
24V power supply connector	KCF-M5382-00

# Support software for PC iVY2 Studio

iVY2 Studio is support software for the iVY2 system that allows registering part types and reference marks as well as monitoring the work search status during automatic robot operation by connecting to the robot controller.



#### Environment

Livionicit				
KCX-M4988-00				
Microsoft Windows XP / Vista (32bit/64bit) / 7 (32bit/64bit) / 8, 8.1 (32bit/64bit)				
Processor that meets or exceeds the suggested requirements for the OS being used.				
Suggested amount of memory or more for the OS being used.				
16MB of available space required on installation drive.				
800 x 600 dot, or higher, 32768 colors (16bit High Color) or higher (recommended)				
Ethernet Port of TCP/IP				

Note. Microsoft, Windows XP, Windows Vista, Windows 7, Windows 8, 8.1 are registered trademarks of the Microsoft Corporation, USA.

# Camera

■ Options



	300,000 pixel	648×494 (VGA)	KCX-M6541-00
CCD camera	1,300,000 pixel	1280×966 (SXGA)	KCX-M6541-10
	2,000,000 pixel	1624×1236 (UXGA)	KCX-M6541-20
CMOS camera	5,000,000 pixel	2592×1944 (QSXGA)	KCX-M6541-30

Lens



	8mm	KCX-M7214-00
	12mm	KCX-M7214-10
	16mm	KCX-M7214-20
Model	25mm	KCX-M7214-30
wodei	8mm (megapixel support)	KCX-M7214-40
	12mm (megapixel support)	KCX-M7214-50
	16mm (megapixel support)	KCX-M7214-60
	25mm (megapixel support)	KCX-M7214-70

Close-up ring



		KX0-M7215-00
Madal	1.0mm	KX0-M7215-10
wodei	1.0mm 2.0mm	KX0-M7215-20
		KX0-M7215-30

Lighting control board

This board adds lighting control functionality to the iVY2 system. (Installed in the iVY2 unit when shipped)

This board adds conveyor tracking functionality to the RCX340 controller.

Model	KCX-M4403-L0
WIOGCI	INON-INITTOO-LO

#### Lighting control board accessories

Name	e KX0-M657K-10	
Lighting power cable connector		

Model KCX-M4400-T0
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#### Tracking board accessories

Name	Single unit model	
AB phase input cable connector	KX0-M657K-20	

#### Recommended option cable Note

Name	Single unit model
AB phase input cable (10 m, only for counter 1)	KX0-M66AF-00

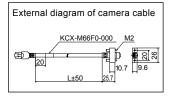
Note. Not included.

We can provide an option that is pre-wired to the AB phase input cable connector.

#### Camera cable

Tracking board

Cable for connecting the camera to the iVY2 board.



	5m	KCX-M66F0-00
Model	10m	KCX-M66F0-10
	15m	KCX-M66F0-20

LAN cable with shield cloth (5 m)

