A 2-axis robot controller with a full range of advanced functions in a compact, space-saving size! Very easy to use.



Main functions ▶ P.37

# **Features**

# 1 Compact

Lightweight and compact design with main unit weight of 2.8kg and height of 210mm.

# 2 Same price as predecessor "DRCX"

Delivers high-performance along with sophisticated functions yet is the same price as the prior DRCX.

# 3 The absolute position data hold time: 1 year

The current position information is monitored even during a long vacation, while the controller is kept unused and while it is transported so that the return to the origin process is not required when the controller is activated again. (RCX222 / RCX222HP)

# 4 Simultaneous control of PHASER and FLIP-X

Offers mixed control of linear motor single-axis robot PHASER series, along with 200 VAC motor single-axis robot FLIP-X series. (RCX221/RCX221HP)

# 5 Anti-collision control function

Internal function in controller acts to prevent carriage collisions when using double carriages.

# 6 Applicable to various peripheral equipments

Freely select I/O boards as needed. Supports parallel I/O (NPN/PNP), CC-Link, DeviceNet, Profibus, and Ethernet.

# 7 Capable of using additional function of "YC-Link" for additional axis

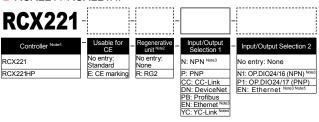
Linking the RCX series controller with the SR1 series single-axis controller allows controlling a maximum of 8 axes (synchronous control of 6 axes).

#### Model Overview

Name	RCX221 / RCX221HP	RCX222 / RCX222HP			
Power	Single phase: AC200V to 230V +/-10% maximum (50/60Hz)				
Operating method	Programming / Remote command / Operation using RS-232C communication				
Maximum number of controllable axes	2 axes n	naximum			
Position detection method	Incremental / Semi-absolute	Absolute / Incremental			
Controllable robot	Cartesian robot XY-X / Single-axis robot FLIP-X / Linear motor single-axis robot PHASER/ Pick & place robot YP-X	Cartesian robot XY-X / Single-axis robot FLIP-X / Pick & place robot YP-X			
Programming box	RPB / RPB-E (with enable switch) (2.448)				
Support software for PC	VIP+ PM6 / VIP				

## Ordering method

#### RCX221 / RCX221HP



Note 1. Driver selection and regenerative unit selection depends on the robot type

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See Specification selection table on following page.

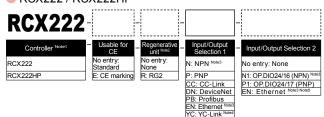
Note 2. The regenerative unit (option) is required when operating a model designated by YAMAHA or a load with a large inertia.

Note 3. NPN and Ethernet are not selectable if using CE marking.

Note 4. Available only for the master.

Note 5. Only when you have selected CC, DN or PB for Input/Output selection 1, you can select EN for Input/Output selection 2.

#### RCX222 / RCX222HP



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See Specification selection table on following page.

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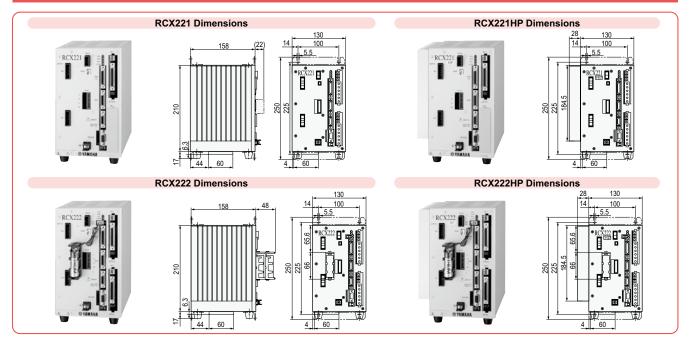
Note 3. NPN and Ethernet are not selectable if using CE marking.

Note 4. Available only for the master.

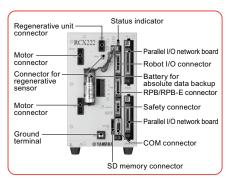
Note 5. Only when you have selected CC, DN or PB for Input/Output selection 1, you can select EN for Input/Output selection 2.

Input/Output selection 2

#### ■ Part names / dimensions

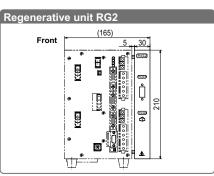


# ■ Part names



Note. Photograph shows RCX222. The component names on the RCX221 are the same but it does not come with an absolute backup battery.

# ■ Regenerative unit RG2



Note. Depth (D) is 158mm. Installs on the right side of the RCX221 (HP), RCX222 (HP). Cannot be installed as a separate unit.

# Basic specifications

Item	RG2
Model	KAS-M4130-00 (including cable supplied with unit)
Dimensions	W35 × H210 × D158mm
Weight	0.8kg
Regenerative voltage	Approx. 420V or more
Regenerative stop voltage	Approx. 380V or less
Accessory	Cable for connection with controller (300mm)

Note. Installs on the right side of the RCX221 (HP), RCX222 (HP). Cannot be installed as a separate unit.

# ■ Specification selection table

The robot type automatically determines the normal specifications or HP specifications.

### RCX221 / RCX221HP

RUAZZI / RUAZZINF												
						PH	AS	ER				
		MR12D	MR16D	MR16HD	MR20D	MR25D	MF7D	MF15D	MF20D	MF30D	MF50D	MF75D
RCX221		•	•	•		•	•	•	•			
RCX221HP					lacksquare					lacksquare	lacksquare	lacksquare
Regenerative No entry (None)		•	•	•	•		•	•				
unit	R (RG2)					•			•	•	•	◙

: Applicable

#### RCX222 / RCX222HP

- HOXELET HOXELET	••																			
				XY-X																
		IP-X		Arn ovir	n ty ig a	pe, irm	Ga typ	ntr oe,	y ty Pol	/pe e ty	, rpe		)	(Z 1	typ	е		YF	•-х 	Clean
		N18D	PXYx	FXYx	FXYBx	SXYx	SXYBx	NXY	MXYx	HXYx	HXYLx	SXYx (ZF)	SXYx (ZFL20)	SXYBx (ZF)	SXYBx (ZFL20)	MXYx	HXYX		320X	SXYxC
	ĮΣ	N15D N18D		2 axes							₽	7	2 axes							
RCX222			•	•	•	•	•	•	•			•	•	•	•		lacksquare	•	•	•
RCX222HP											•									
Regenerative No entry (Non	9)		•	•	•	•	0					•		•						•
unit R (RG2)	•						0	•	•	•	•		•		•	•	lacksquare			

: Applicable : Select per conditions

# Power capacity

Required power supply capacity varies according to the robot type and number of axes. Prepare a power supply using the following table as a general guide.

When connected to 2 axes (Cartesian robot or multi-axis robot)Motor capacity vs. current sensor table

Note. Even if axial current sensor values for each axis are interchanged no problem will occur.

_		`
Axial current	sensor value	Power capacity (VA)
X axis	Y axis	rower capacity (VA)
05	05	500
10	05	700
10	10	900
20	05	1500
20	10	1700
20	20	2000
20	20	2400 (HP)

Connected motor capacity	Current sensor
100W or less	05
200W	10
400W or more	20

Note. Motor output of the B14H is 200W but the current sensor is 05.

#### Conditions where regenerative unit is needed on multi robots

- Where motor capacity exceeds a total of
- Where motor capacity for perpendicular axis exceeds a total of 240W.
- Where the following conditions apply when perpendicular axis capacity is 240W or less.

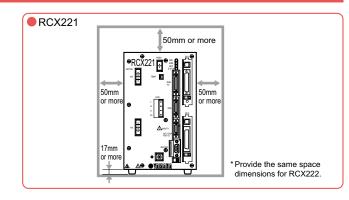
  • perpendicular axis is 200W.
  - perpendicular axis is 100W and stroke is 700mm or more
  - where there are 2 perpendicular axes at 100W, and includes leads of 5mm
- Where maximum speed exceeds 1250mm per second with B14H.

# ■ Basic specifications

	Item	Model	RCX221	RCX221HP	RCX222	RCX222HP		
		ontrollable axes	2 axes maximum	TOALE IIII	T CONCELL	TO/LEET II		
Basic specifications	Controllable		Single-axis robot FLIP-X Linear motor single-axis Cartesian robot XY-X, P	robot PHASER,	Single-axis robot FLIP-> Pick & place robot YP-X	K, Cartesian robot XY-X,		
ific	Connected m	notor capacity	2 axes total: 800W or less	2 axes total: 900W to 1200W	2 axes total: 800W or less	2 axes total: 900W to 1200W		
)ec	Maximum po	wer consumption	1700VA	2400VA	1700VA	2400VA		
S	Dimensions		W130 × H210 × D158mr	n				
asic	Weight		Approx. 2.9kg	Approx. 3.1kg	Approx. 2.9kg	Approx. 3.1kg		
ä	Input power	Control power supply	Single phase AC200 to 2	230V +/-10% maximum (5	0/60Hz)			
	supply	Motor power	Single phase AC200 to 2	230V +/-10% maximum (5	50/60Hz)			
	Drive method	d	AC full-digital software s	ervo				
	Position dete	ction method	Resolver, Magnetic linea	ır scale	Multi-turn resolver with	data backup function		
_	Operating me	ethod	PTP (Point to Point), Lin	ear interpolation, Circula	interpolation, Arch moti	on		
tro	Coordinate s	ystem	Joint coordinates, Carte	sian coordinates				
contro	Position indic	cation units	Pulses, mm (millimeters)	, deg (degrees)				
is	Speed setting	g	1% to 100% (In units of 1%.	However speed is in units of	0.01% during single-axis ope	eration by DRIVE statement.)		
Axis	Acceleration	setting	1.Automatic acceleration 2.Setting based on acce	n setting based on robot r leration and deceleration	model type and end mas parameter (Setting by 1	s parameter % unit)		
	Resolution		1μm		16384 P/rev			
	Origin search	n method	Incremental / Semi-abso	lute	Absolute / Incremental			
E	Program lang	guage	YAMAHA BASIC (Confo	rming to JIS B8439 SLIM	l Language)			
Jrai	Multitasks		8 tasks maximum					
Program	Sequence pr	ogram	1 program					
ш	Point-data in	put method	Manual data input (coordinate value input), Direct teaching, Teaching playback					
	Memory capa	acity	364KB (total capacity of program and points) (available program capacity during use of maximum number of points is 84KB)					
ory	Programs		100 program 9,999: maximum lines per program 98KB: maximum capacity per program					
Memory	Points		10,000 points : maximum numbers of points					
ž	Memory Bac	kup battery	Lithium metallic battery (service life 4 years at 0°C to 40°C)					
	Internal flash	memory	512KB (ALL data only)					
	STD.DIO	I/O input		s, General input 16 point				
		I/O output		nts, General output 8 poir				
	SAFETY		Emergency stop input (Relay	contact), Service mode input (I	NPN/PNP specification is set a	according to STD. DIO setting)		
Ħ	Brake output		Relay contact					
input/output	Origin senso			normally-closed contact				
TÇ	External com			(female) RS422 : 1CH (R	PB)			
du		Slots	2 (inc.STD.DIO)					
ā						Points / General output 8 points		
err				PN/PNP): General input 2	_ •			
External	Options	Туре	CC-Link: Dedicated input 16 points, Dedicated Output 16 points, General input 96 points, General output 96 points (4 nodes occupied)					
				DeviceNet: Dedicated input 16 points, Dedicated Output 16 points, General input 96 points, General output 96 points				
			Profibus: Dedicated input 16 points, Dedicated Output16 points, General input 96 points, General output 96 points					
(0			Ethernet: IEEE802.3 10					
tions	Programming		RPB, RPB-E (with enab	e switch)				
Ö	Support soft		VIP+ / VIP					
ons	Operating ter	_ <b>'</b>	0°C to 40°C					
specifications Options	Storage temp		-10°C to 65°C					
Ċij	Operating hu		35% to 85%RH (non-co	ndensing)	Lance and the second			
sbe	Absolute bac		_		·	SV 5400mAH (2700nAH × 2)		
<u>a</u>		a backup period	-		1 year (in state with no p	power applied)		
General	Noise immur	_•	IEC61000-4-4 Level3					
Ö	Protecting st	ructure	IP10					

# ■ Installation conditions

- Install the RCX221/RCX222 inside the control panel.
- Install the RCX221/RCX222 on a flat, level surface.
- Install the RCX221/RCX222 in a well ventilated location, with space on all sides of the RCX221/RCX222 (See fig. at right.).
- Do not block the heat-sink on the side panel.
- Do not block the fan on the bottom of the controller.
- Ambient temperature : 0 to 40°C
- Ambient humidity : 35 to 85% RH (no condensation)

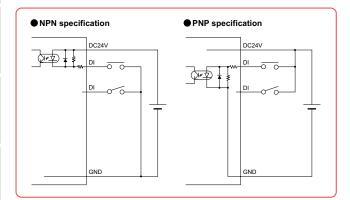


Motor drive

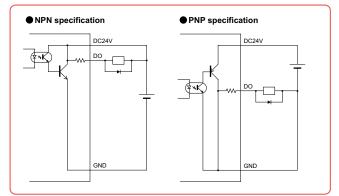
# Optic

# **■** Example of input signal connection

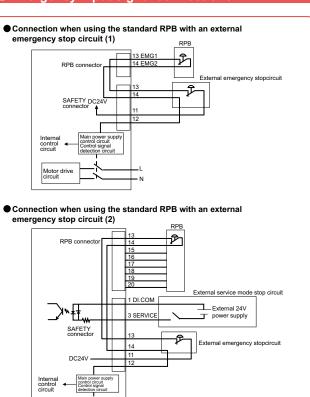
**RCX221/RCX222** 



# ■ Example of output signal connection



# **■** Emergency input signal connections



# ■ SAFETY connector signals

Terminal number	I/O No.	Name
1	DI.COM	Dedicated input common
2	INTERLOCK	Interlock signal
3	SERVICE	SERVICE mode input
4	DO.COM	Dedicated output common
5	MPRDY	Main power supply ready
6	SERVO OUT	Servo-on state output
7	NC	No connection
8	KEY1	RPB key switch contact
9	KEY2	RPB key switch contact
10	24VGND	EMG 24V, GND
11	EMG24V	Power supply for emergency stop input
12	EMGRDY	Emergency stop ready signal
13	EMGIN1	Emergency stop input 1
14	EMGIN2	Emergency stop input 2
15	EMGIN3	Emergency stop input 3
16	EMGIN4	Emergency stop input 4
17	LCKIN1	Enable switch input 1
18	LCKIN2	Enable switch input 2
19	LCKIN3	Enable switch input 3
20	LCKIN4	Enable switch input 4

■ Option I/O [connector name: OP. DIO] signal table

# ■ Standard I/O [connector name: STD. DIO] signal table

Terminal		Name			
number	name	RCX221 RCX222			
1	DI01	Servo ON			
2	DI10	Sequence program control			
3	DI03	Step run			
4	CHK1	Check input 1			
5	DI05	I/O command run			
6	DI06	Spare Note 1			
7	DI07	Spare Note 1			
8	DI20	General input 20			
9	DI21	General input 21			
10	DI22	General input 22			
11	DI23	General input 23			
12	DI24	General input 24			
13	DI25	General input 25			
14	DI26	General input 26			
15	DI27	General input 27			
16	DO00	EMG monitor (emergency stop monitor)			
17	DO01	CPU OK			
18	DO10	AUTO mode			
19	DO11	Return-to-origin complete			
20	DO12	Sequence program in progress			
21	DO13	Auto operation in progress			
22	DO14	Program reset output			
23	DO15	Battery alarm output Note 2			
24	DO16	END			
25	DO17	BUSY			
26	DI12	Auto operation start			
27	DI13	AUTO mode switching			
28	DI14	ABS reset (Not in use normally) Return-to-origin Note 3			
29 30	DI15 DI16	Program reset MANUAL mode			
31	DI10	Return-to-origin (In use normally) ABS reset Note 4			
32	DI30	General input 30			
33	DI31	General input 31			
34	DI32	General input 32			
35	DI33	General input 33			
36	DI34	General input 34			
37	DI35	General input 35			
38	DI36	General input 36			
39	DI37	General input 37			
40	CHK2	Check input 2			
41	DO02	Servo-on state			
42	DO02	Alarm			
43	DO20	General output 20			
44	DO21	General output 21			
45	DO22	General output 22			
46	DO23	General output 23			
47	DO24	General output 24			
48	DO25	General output 25			
49	DO26	General output 26			
50	DO27	General output 27			
	lote 1. Use of DI06, DI07 is prohibited.				

Note 1. Use of DI06, DI07 is prohibited.

Note 2. D015 is a memory backup battery voltage drop alarm output.

Note 3. Set origin return for axes using incremental specifications and axes using semi-absolute specifications.

Note 4. Set origin return on axes using absolute specifications.

Area check output can be assigned to DO20 to DO157.
(Area check output assignment differs depending on the controller software version. See the user's manual for details.)

	ı	
Terminal	0	Name
number	name	
1	_	Spare
2	DI40	General input
3	_	Spare
4	DI41	General input
5	_	Spare
6	_	Spare
7	_	Spare
8	DI50	General input
9	DI51	General input
10	DI52	General input
11	DI53	General input
12	DI54	General input
13	DI55	General input
14	DI56	General input
15	DI57	General input
16	-	Spare
17	_	Spare
18	DO30	General output
19	DO31	General output
20	DO32	General output
21	DO33	General output
22	DO34	General output
23	DO35	General output
24	DO36	General output
25	DO37	General output
26	DI42	General input
27	DI43	General input
28	DI44	General input
29	DI45	General input
30	DI46	General input
31	DI47	General input
32	DI60	General input
33	DI61	General input
34	DI62	General input
35	DI63	General input
36	DI64	General input
37	DI65	General input
38	DI66	General input
39	DI67	General input
40	-	Spare
41	_	Spare
42	-	Spare
43	DO40	General output
44	DO41	General output
45	DO42	General output
46	DO43	General output
47	DO44	General output
48	DO45	General output
49	DO46	General output
50	DO47	General output

# **RCX221/RCX222**

# ■ Robot Language Table

# General commands

Language	Function
DECLARE	Declares that a label or sub-procedure is in an external program.
DEF FN	Defines a function that is available to the user.
DIM	Declares the name of an array variable and the number of elements.
EXIT FOR	Terminates a FOR statement to NEXT statement loop.
FOR to NEXT	Controls repetitive operations
GOSUB to RETURN	Jumps to a subroutine with the label specified by a GOSUB statement and executes the subroutine.
GOTO	
	Unconditionally jumps to the line specified by a label.
HALT	Stops a program and resets it.
HOLD	Pauses a program.
IF	Allows control flow to branch according to conditions.
LET	Executes a specified assignment statement.
ON to GOSU	Jumps to a subroutine with each label specified by a GOSUB statement according to conditions and executes the subroutine.
ON to GOTO	Jumps to each line specified by a label according to conditions.
REM	All characters that follow REM or an apostrophe (') are viewed as comments.
SELECT CASE to END SELECT	Allows control flow to branch according to conditions.
SWI	Switches the currently executed program to a specified program, and executes from the first line after compiling.
WHILE to WEND	Controls repetitive operations.
Label statement	Defines "labels" in program lines.

# Robot operation

Language	Function
ABSRST	Performs return-to-origin along robot absolute motor axes.
DRIVE	Performs an absolute movement of each axis in the main group.
DRIVEI	Performs a relative movement of each axis in the main group.
MOVE	Performs an absolute movement of the main robot axes.
MOVEI	Performs a relative movement of the main robot axes.
ORIGIN	Performs return-to-origin on an incremental mode axis or absolute search on a semi-absolute mode axis.
PMOVE	Performs a pallet movement of the main robot axes.
SERVO	Controls the servo ON/OFF of the specified axes in the main group or all axes (in main group and sub group).

# I/O control

Language	Function	
DELAY	Waits for the specified length of time (ms).	
DO	Outputs the specified value to the DO ports.	
LO	Outputs the specified value to the LO port to prohibit axis	
	movement or permit axis movement.	
MO	Outputs the specified value to the MO ports.	
OUT	Turns ON the bits of the specified output ports and the	
001	command statement ends.	
RESET	Turns OFF the bits of the specified output ports.	
SET	Turns ON the bits of the specified output ports	
SO	Outputs the specified value to the SO port.	
TO	Outputs the specified value to the TO port.	
WAIT	Waits until the condition in DI/DO conditional expression are met.	
WAIT	Waits until positioning on the robot axes is complete (within the tolerance range).	

# Coordinate control

Language	Function
CHANGE	Switches the hand of the main robot.
HAND	Defines the hand of the main robot.
RIGHTY / LEFTY	Selects whether the main robot will be "right-handed" or "left-handed" when moving to a point specified on a Cartesian coordinate system.
SHIFT	Sets the shift coordinates for the main robot by using the shift data specified by a shift variable.

# Condition change

Language	Function	
ACCEL	Changes the acceleration coefficient parameter of the main group.	
ARCH	Changes the arch position parameter of the main group.	
ASPEED	Changes the automatic movement speed of the main group.	
AXWGHT	Changes the axis tip weight parameter of the main group.	
DECEL	Changes the deceleration rate parameter of the main group.	
ORGORD	Sets the axis sequence parameter to perform return-to-	
ONGOND	origin and absolute search in the main group.	
OUTPOS	Changes the OUT position parameter of the main group.	
PDEF	Defines the pallet used to execute a pallet movement command.	
SPEED	Changes the program speed for the main group.	
TOLE	Changes the tolerance parameter of the main group.	
WEIGHT	Changes the tip weight parameter of the main robot.	

# Communication control

Language	Function	
ONLINE /	Changes communication mode and initialize the	
OFFLINE	communication port.	
SEND	Sends the read file data into a write file.	

# Screen control

Language	Function		
PRINT	Displays the value of specified variable on the MPB/RPB screen.		

# Key control

Language	Function	
INPUT	Assigns a value to the variable specified from the MPB/RPB.	

# Procedure

Flocedule	
Language	Function
CALL	Calls up sub-procedures defined by the SUB and END SUB statements.
EXIT SUB	Terminates the sub-procedure defined by the SUB and END SUB statements.
SHARED	Does not permit variables declared with a program written outside a subprocedure (SUB to END SUB) to be passed on as dummy arguments, but allows them to be referred to with a sub-procedure.
SUB to END SUB	Defines a sub-procedure

# Task control

	_	
	Language	Function
	CHGPRI	Changes the priority of the specified task.
	CUT	Terminates a task currently being executed or temporarily stopped.
	EXIT TASK	Terminates its own task currently being executed.
	RESTART	Restarts a task that is temporarily stopped.
	START	Sets the task number and priority of the specified task and starts that task.
ĺ	SUSPEND	Temporarily stops another task being executed.

# Error control

Language	Function
ON ERROR GOTO	If an error occurs during program execution, this command allows the program to jump to the error processing routine specified by the label without stopping the program, or stops the program and displays the error message.
RESUME	Resumes the program execution after recovery from an error. This command is used in the error processing routine.
ERL	Gives the line number where an error occurred.
ERR	Gives the error code number when an error occurred.

# PATH control

Language	Function
PATH	Sets the PATH motion on the main robot axis.
PATH END	Terminates the path setting for PATH motion.
PATH SET	Starts the path setting for PATH motion.
PATH START	Starts the PATH motion.

# Torque control

Language	Function		
DRIVE	Executes an absolute movement command on each axis		
(with torque limit option)	in the main group.		
TORQUE	Changes the maximum torque instruction for the		
TORQUE	specified main group axis.		
	Sets the current limit time-out period on the specified		
TRQTIME	main group axis when using a torque limit setting option		
	in the DRIVE statement.		
	Sets the current limit time-out period on the specified		
TRQTIME	main group axis when using a torque limit setting option		
	in the DRIVE statement.		

# **Accessories and part options**

# ■ Standard accessories

Model

Model

# Power connector + wiring connection lever Safety connector



KAS-M5382-00

Standard I/O (STD.DIO) connector

STD. DIO

Note. Jointly used by SR1-P / SR1-X, RCX240.

Model



Note. Jointly used by RCX240

KAS-M5370-00 KAS-M5163-00 Model Model

# Option I/O (OP.DIO) connector



# L type stay (for installing front side, rear side.)

RPB terminator (dummy connector) Attach this to the RPB connector during operation with the programming box RPB removed.

Use to install the controller.



KAS-M410H-00 Model

Note. Model No. is for a single bracket (L type stay). (Two are required to install one controller.)

### Absolute battery (for RCX222 only)

KAS-M533G-00

Battery for absolute data back-up.



# Absolute battery basic specifications

KAS-M533G-10

	'
Item	Absolute battery
Model	KAS-M53G0-11
Battery type	Lithium metallic battery
Battery capacity	3.6V/2,750mAh
Data holding time	About 1 year Note1
	(in state with no power applied)
Dimensions	φ17 × L53mm
Weight Note2	22g

Note1. When using 2 batteries. Note2. Weight of battery itself. Note. Jointly used by SR1-X, RCX240.

Note. The absolute battery is subject to wear and requires replacement. If trouble occurs with the memory then remaining battery life is In trouple occurs with the memory then remaining battery life is low so replace the absolute battery. The battery replacement period depends on usage conditions. But generally you should replace the battery after about 1 year counting the total time after connecting to the controller and left without turning on the power.

#### **Battery case**

This is the absolute battery holder.



Model KBG-M5395-00

#### Absolute battery installation conditions

- 1 to 2 batteries are required for each 2 axes.
- 1 battery...Data storage time of approximately 6 months (with no power applied)
- 2 batteries...Data storage time of approximately 1 year (with no power applied)

Note. Absolute battery is not required for either of the 2 axes if using incremental or semi-absolute specifications.

# Options

#### Programming box RPB / RPB-E

This device can perform all operations such as manual robot operation, program entry and edit, teaching and parameter settings.



	RPB	RPB-E
Model	KBK-M5110-10	KBK-M5110-00
Enable switch	-	3-position
CE marking	Not supported	Applicable

## Support software for PC VIP+

VIP+ is a simple to use application software that makes tasks such as robot operation, writingediting programs, and point teaching easy to visually understand.



VIP+ software model	CX0-M4966-00
---------------------	--------------

#### **Data cables**

Communication cable for VIP+. Select from USB cable or D-sub cable.





		KBG-M538F-00	
	D-Sub type 9pin-9pin (5m)	KAS-M538F-10	

Note. Data cable jointly used for POPCOM, VIP, VIP+ Note, USB driver for communication cable can also be downloaded from our website (driver supports VIP+, POPCOM, and TS-Manager).

# Environment

Livioni		
os	Microsoft Windows 2000 / XP / Vista (32bit / 64Bit) / 7 (32bit / 64Bit)	
CPH	Processor that meets or exceeds the suggested requirements for the OS being used.	
Memory	Suggested amount of memory or more for the OS being used.	
Hard disk	40MB of available space required on installation drive.	
Communication method	RS-232C, Ethernet Note. For Ethernet communication, Ethernet unit for RCX series controller is required.	
Applicable robot controllers	RCX221 / RCX222 / RCX141 / RCX142 / RCX240	

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